

# SPECIFICATION FOR APPROVAL

CUSTOMER : \_\_\_\_\_

PRODUCT TYPE : SMD SEAM SEALING X'TAL 2.5 × 2.0

NOMINAL FREQ. : 18.432000MHz

TXC P/N : 8Z18400001

REVISION : S1

CUSTOMER P/N : \_\_\_\_\_

PM / SALES : \_\_\_\_\_

DATE : \_\_\_\_\_

CUSTOMER SIGNATURE & Date \_\_\_\_\_

\_\_\_\_\_

- (1) TXC requires one copy returned with signature and title of authorized individual that signifies acceptance of the attached specifications.
- (2) Orders received and accepted by TXC after return of signed copy of specification will be produced per these specifications.
- (3) Any changes to these specifications must be agreed upon by both parties and new revision of the Product Specification Sheet will be issued.
- (4) Any issuance of purchase order prior to consigning back the Approval page of "Specification Sheets" from customers will be regarded as the agreement on the contents of these specifications.

Attachment: Product Specification Sheet

- 1
- 2
- 3
- 4
- 5

**RoHS Compliant**

# PRODUCT SPECIFICATION SHEET

PRODUCT TYPE : SMD SEAM SEALING X'TAL 2.5 × 2.0

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NOMINAL FREQ. : 18.432000MHz

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REVISION : S1

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PE/RD	QA	MFG
		
16-Nov-10		

**NOTE:**

- (1)Lead Free Products are "Directive 2002/95/EC of The European Parliament of 27 January 2003 on the restriction of the use of certain hazardous substances (RoHS) in electrical and electronic equipment" Compliant (Attachment: SGS Test Report).
- (2)Revision "Sx" is for engineering samples only. PE/RD's approval required.
- (3)Revision "Ax" is production ready. PE, QA and MFG's approval required

**RoHS Compliant**



**ELECTRICAL SPECIFICATIONS**

**Standard atmospheric conditions**

Unless otherwise specified, the standard range of atmospheric conditions for making measurement and tests are as follow:

- Ambient temperature : 25±10
- Relative humidity : 40%~70%

If there is any doubt about the results, measurement shall be made within the following limits:

- Ambient temperature : 25±3
- Relative humidity : 40%~70%

**Measure equipment**

Electrical characteristics measured by HP E5100A or equivalent.

**Crystal cutting type**

The crystal is using AT CUT (thickness shear mode).

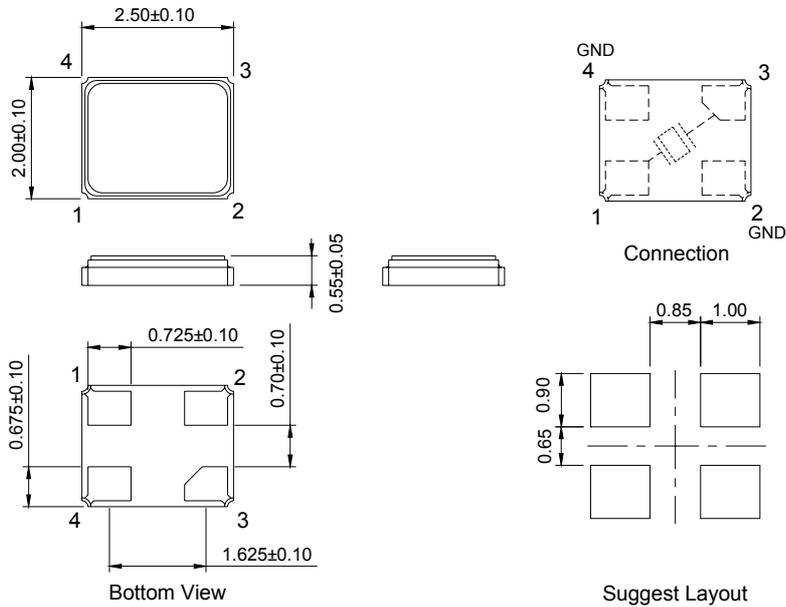
**Unit Weight:**

0.009±0.001 g/pcs

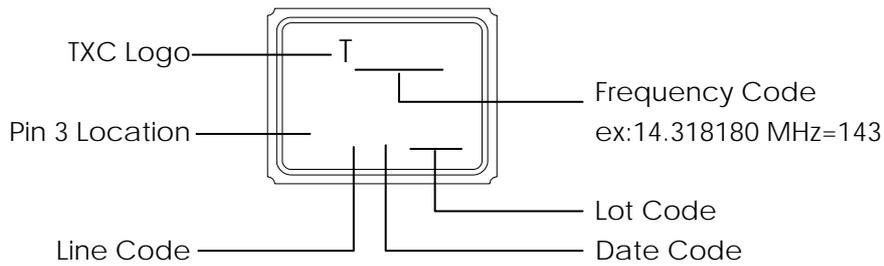
	Parameters	Symbol	Electrical Spec.				Notes
			Min.	Typ.	Max.	Units	
1	Nominal Frequency	FL	18.432000			MHz	-
2	Oscillation Mode	-	Fundamental			-	-
3	Load Capacitance	CL	10			pF	-
4	Frequency Tolerance	-	±30			ppm	at 25 ± 3
5	Frequency Stability	-	±30			ppm	Over Operating Temp. Range (Reference 25 )
6	Operating Temperature	-	-20	~	75		-
7	Aging	-	±3			ppm	1st Year
8	Drive Level	DL	-	100	-	uW	-
9	Equivalent Series Resistance	ESR	-	-	80	Ω	-
10	Insulation Resistance	-	500	-	-	MΩ	at DC 100V
11	Storage Temperature Range	-	-40	~	85		-

**DIMENSIONS**

(Unit:mm)



**MARKING**



**Date Code:**

YEAR		MONTH													
		JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC		
2005	2009	2013	2017	A	B	C	D	E	F	G	H	J	K	L	M
2006	2010	2014	2018	N	P	Q	R	S	T	U	V	W	X	Y	Z
2007	2011	2015	2019	a	b	c	d	e	f	g	h	j	k	l	m
2008	2012	2016	2020	n	p	q	r	s	t	u	v	w	x	y	z

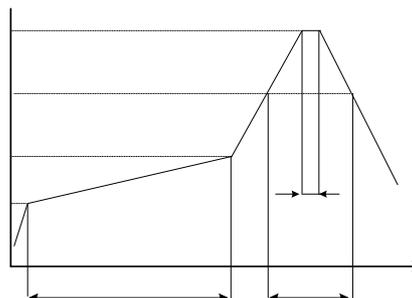
\*This date code will be cycled every four years

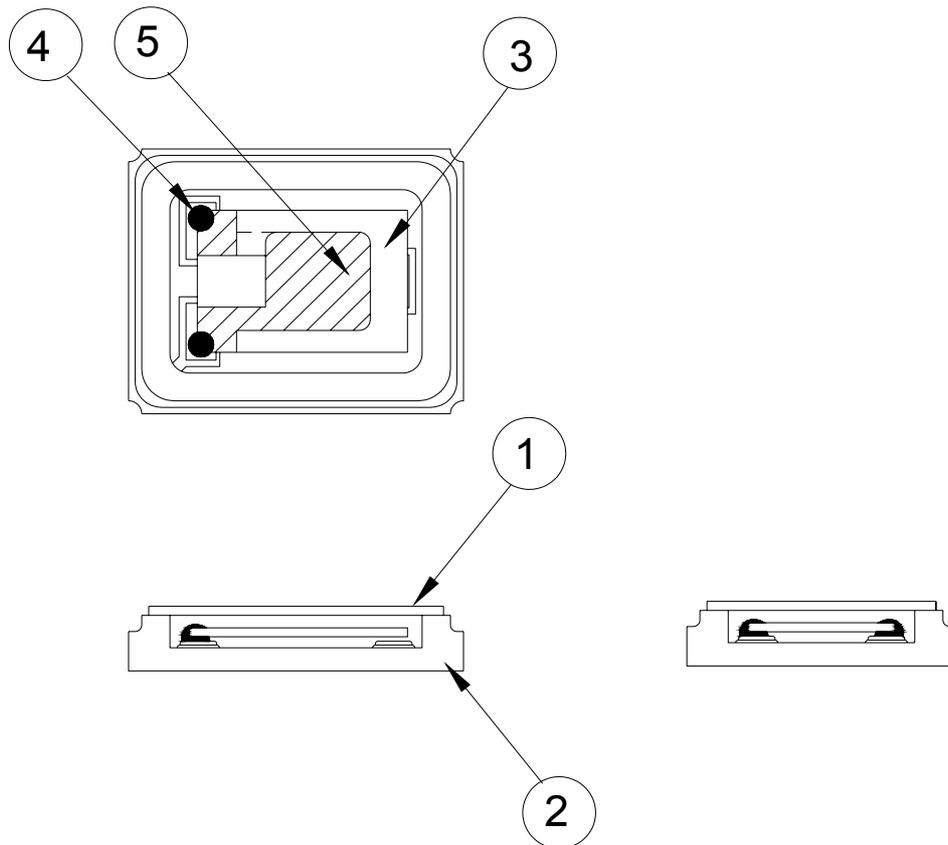
**Production location: Taiwan**

**SUGGESTED REFLOW PROFILE**

Total time : 200 sec. Max.

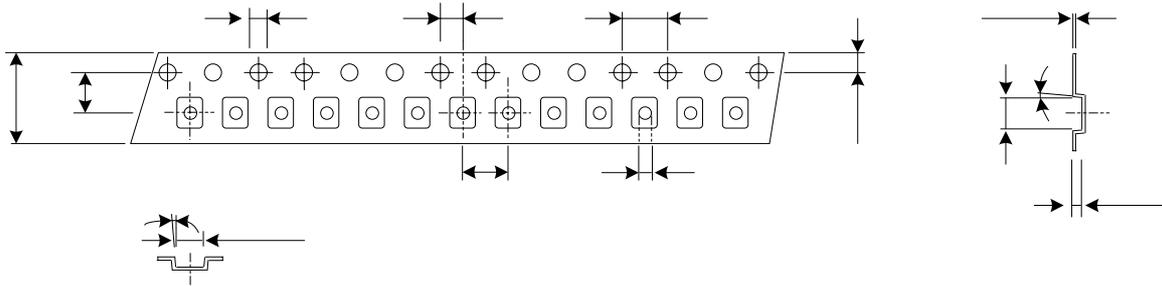
Solder melting point :220



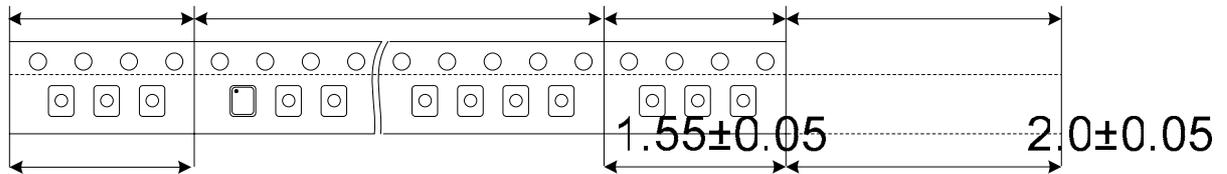
**STRUCTURE ILLUSTRATION**


NO	COMPONENTS	MATERIALS	FINISH/SPECIFICATIONS
1	Lid	Kovar (Fe/Co/Ni)	-
2	Base(Package)	Ceramic (Al <sub>2</sub> O <sub>3</sub> ) + Kovar (Fe/Co/Ni)+ Ag/Cu	Alumina ceramics
3	Crystal blank	SiO <sub>2</sub>	-
4	Conductive adhesive	Ag	Silicone resin
5	Electrode	Noble Metal	-

**PACKING**

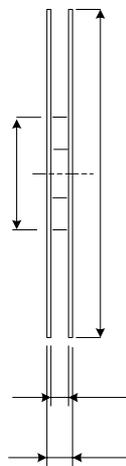
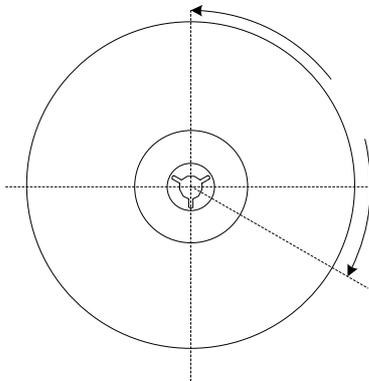


**REMARK :**

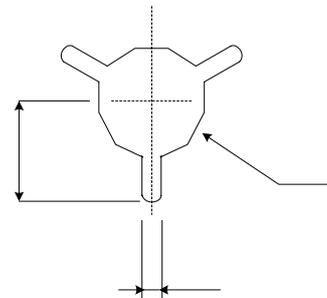


8.0±0.2

3.5±0.05



4.0±0.1



**Trailer**

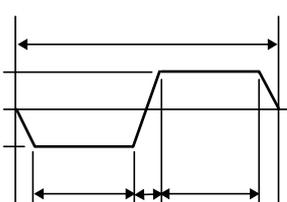
**Products put in 3000 pcs**

## RELIABILITY SPECIFICATIONS

### 1. Mechanical Endurance

No.	Test Item	Test Methods	REF.DOC
1.1	Drop Test	150 cm height, 3 times on concrete floor.	JIS C6701
1.2	Mechanical Shock	Device are shocked to half sine wave ( 1000 G ) three mutually perpendicular axes each 3 times. 0.5m sec. duration time	MIL-STD-202
1.3	Vibration	Frequency range                      10 ~ 2000 Hz Amplitude                                      1.52 mm/20G Sweep time                                      20 minutes perpendicular axes each test time      4 Hrs (Total test time 12 Hrs)	MIL-STD-883
1.4	Gross Leak	Standard Sample For Automatic Gross Leak Detector, Test Pressure: 2kg / cm <sup>2</sup>	MIL-STD-883
1.5	Fine Leak	Helium Bombing 4.5 kg/ cm <sup>2</sup> for 2 Hrs	
1.6	Solder ability	Temperature                                      245 ± 5 Immersing depth                                      0.5 mm minimum Immersion time                                      5 ± 1 seconds Flux    Rosin resin methyl alcohol solvent ( 1 : 4 )	MIL-STD-883

### 2. Environmental Endurance

No.	Test Item	Test Methods	REF. DOC
2.1	Resistance To Soldering Heat	Pre-heat temperature                      125 Pre-heat time                                      60 ~ 120 sec. Test temperature                                      260 ± 5 Test time    10 ± 1 sec.	MIL-STD-202
2.2	High Temp. Storage	+ 125 ± 3 for 500 ± 12 Hrs	MIL-STD-883
2.3	Low Temp. Storage	- 40 ± 3 for 500 ± 12 Hrs	
2.4	Thermal Shock	Total 100 cycles of the following temperature cycle 	MIL-STD-883
2.5	High Temp & Humidity	85 ± 3 , RH 85% , 500Hrs	JIS C5023
2.6	Pressure Cooker Storage	121 ± 3 , RH100% , 2 bar , 240Hrs	JIS C6701